

SPECIFICATION SHEET NUMBER S-211

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airetraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for direct H-20 vehicle loading of manhole extensions.
2. Design is for installation in a parking or service traffic area. Installations where highway impact is anticipated, a traffic pavement slab shall be installed to isolate the tank from direct impact loading.
3. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
4. Back vent opening through the baffle shall be a minimum of 25 square inches.
5. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S210, SS-S-210A and ASTM C 990.
6. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.

7. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.
8. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-212

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airetraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for direct H-20 vehicle loading of manhole extensions.
2. Design is for installation in a parking or service traffic area. Installations where highway impact loading is anticipated, a traffic pavement slab shall be installed to isolate the tank from direct impact loading.

3. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
4. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1131.
5. Back vent opening through the baffle shall be a minimum of 25 square inches.
6. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S210, SS-S-210A and ASTM C 990.
7. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
8. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.
9. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT- S-227e and USAS A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-213

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33 Concrete Aggregates	C 260 Airetraining Admixtures
C 94 Ready-mixed	C 494 Chemical Admixtures
C 150 Portland Cement	

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for three foot earth cover based on undrained soil weight of 120 pounds per cubic foot, or a minimum of 360 psf.
2. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
3. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
4. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. sealant shall conform to SS-S-210, SS-S-210A and ASTM C 990.
5. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
6. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.
7. Flow area opening shall maintain a minimum of fifty percent of the liquid profile open, Opening shall be located to maximize the movement of material at the liquid surface.
8. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-214

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airetraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for three foot earth cover based on undrained soil weight of 120 pounds per cubic foot, or a minimum of 360 psf.
2. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
3. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1131.
4. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
5. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S-210, SS-S-210A and ASTM C 990.

6. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
7. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.

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8. Flow area opening shall maintain a minimum of fifty percent of the liquid profile open. Opening shall be located to maximize the movement of material at the liquid surface.
9. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-215

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airetraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall

be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for eight foot earth cover or H-20 vehicular loading when manholes are not extended to grade or are isolated from direct transmission of vehicle loads. Earth load design assumption is for undrained soil with a unit weight of 120 pcf.
2. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
3. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
4. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S-210, SS-S-210A and ASTM C 990.
5. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
6. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional information, see Pro-Cast Products Specification Sheet No. 250.
7. Flow area opening shall maintain a minimum of fifty percent of the liquid profile open. Opening shall be located to maximize the movement of the material at the liquid surface.

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- 8 As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-216

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airetraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for eight foot earth cover or H-20 vehicular loading when manholes are not extended to grade or are isolated from direct transmission of vehicle loads. Earth load design assumption is for undrained soil with a unit weight of 120 pcf.
2. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
3. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1131.

4. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
5. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S-210, SS-S-210A and ASTM C 990.
6. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
7. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.

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8. Flow area opening shall maintain a minimum of fifty percent of the liquid profile open. Opening shall be located to maximize the movement of material at the liquid surface.
9. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 a 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-217

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airentaining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat

A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for direct H-20 vehicle loading of manhole extensions.
2. Design is for installation in a parking or service traffic area. Installations where highway impact loading is anticipated, a traffic pavement slab shall be installed to isolate the tank from direct impact loading.
3. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.
4. Back vent opening through the baffle shall be a minimum of 25 square inches.
5. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S210, SS-S-210A and ASTM C 990.
6. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
7. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.
8. Flow area opening shall maintain a minimum of fifty percent of the liquid profile open. Opening shall be located to maxim the movement of material at the liquid surface.

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9. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-218

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Air entraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar, with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed for direct H-20 vehicle loading of manhole extensions.
2. Design is for installation in a parking or service traffic area. Installations where highway impact loading is anticipated, a traffic pavement slab shall be installed to isolate the tank from direct impact loading.
3. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1103.

4. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1131.
5. Back vent opening through the baffle shall be a minimum of 25 square inches.
6. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Tank extensions and/or manhole extensions sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S210, SS-S-210A and ASTM C 990.
7. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
8. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.

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9. Flow area opening shall maintain a minimum of fifty percent of the liquid profile open. Opening shall be located to maxim the movement of material at the liquid surface.
11. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant proving a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of 30 Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-219

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airentaining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat

A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed to terminate at ground surface. Surface loading design is for 250 psf.
2. Extensions to grade are optionally available per Pro-Cast Products Drawing No. 1099 through 1102. Manhole extensions to grade are optionally available per Pro-Cast Products Drawing No. 1131.
3. Access openings may be covered by fabricated steel covers on Pro-Cast Products, Inc. Drawings 1112, 1118, 1119 numbers 1 and 2 as size dictates.
4. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
5. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S-210, SS-S-210A and ASTM C 990.
6. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.
7. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.
8. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.

SPECIFICATION SHEET NUMBER S-220

MATERIAL SPECIFICATIONS:

1. CONCRETE - Concrete shall have a minimum 28 day compressive strength of 4000 psi. The mix shall be so designed as to produce a minimum 24 hour strength of 1250 psi. Test method shall conform to ASTM standard C-39. The concrete mix shall conform to the current edition of the following ASTM standards:

C 33	Concrete Aggregates	C 260	Airetraining Admixtures
C 94	Ready-mixed	C 494	Chemical Admixtures
C 150	Portland Cement		

Concrete shall contain a minimum of six sacks of Type II Portland Cement. Although strength and other requirement may be met with a lesser cement content due to the possibility of acidic nature of the contents and the desired watertight integrity, a cement mix is necessary.

2. STEEL REINFORCEMENT - Structural reinforcing shall consist of No. 5 Grade 40 bar , with secondary reinforcing No. 3 Grade 40 bar. Deformed reinforcing bar and fabricated mats shall conform to the current editions of the following ASTM standards.

A 184 Fabricated Deformed Steel Bar Mat
A 615 Deformed Plain Billet-Steel Reinforcing bar

3. SECONDARY REINFORCEMENT - (Optionally used per manufacturer's discretion). Three dimensional secondary reinforcement shall be synthetic fiber. Fiber shall be so designed so as to increase early strength, compressive strength, impact resistance and reduce absorption. Rate of addition shall be per manufacturer's recommendations.

GENERAL NOTES:

1. The assembly is designed to terminate at ground surface. Surface loading design is for 250 psf.
2. Extensions to grade are optionally available per Pro-Cast Products Drawing No. 1099 through 1102. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
3. Access openings may be covered by fabricated steel covers on Pro-Cast Products, Inc. drawings 1112, 1118, 1119 numbers 1 and 2 as size dictates.
4. Back vent opening through baffle wall shall consist of the open area upper most in the tank. The square inch opening shall run from 115 for the 750 through 1200 gallon size and 134 for the 1500.
5. Tank body to cap joint sealed with butyl rubber joint sealant to produce seal against passing ground water. Sealant shall conform to SS-S-210, SS-S-210A and ASTM C 990.
6. Internal fittings are fabricated from schedule 40 DWV ABS pipe and fittings. Fittings shall conform to ASTM D 2661, D 3311, and ANSI 119.1 and A119.2.

7. Inlet and outlet fittings shall penetrate exterior walls through low pressure synthetic pipe seal. For additional seal information, see Pro-Cast Products Specification Sheet No. 250.
8. As required, an optionally available watertight seal may be requested. The seal shall be made from two-part polyurethane sealant providing a watertight, flexible, resilient, tear-resistant seal. Material shall conform to TT-S-227e and USAS1 A 116.1. Seal shall be suitable to withstand 5.6 psi static water pressure. Cured material shall obtain a hardness of Shore A, elongation ability of 750 percent.

PRO-CAST PRODUCTS INC.